



Part #'s 69520 & 69521  
LS Ignition Coil Relocation Bracket. For use with  
licensed Chevy Performance valve covers part #'s  
141-261 thru 141-266 & LSX 454R valve covers.

Please make sure you have all the parts before you begin.



Coil Brackets x2

Coil Holders x8



A.

B.

C.



Hardware:

- A. Coil bracket to valve cover
- B. Coil holder to coil bracket
- C. Ignition coil to coil holder

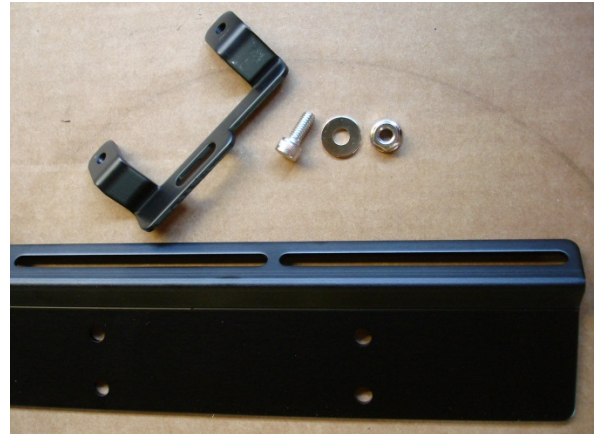
Installation tools *not included*:

- 5mm hex wrench
- 10mm box wrench

## Step 1: Mounting the coil holders to the coil bracket

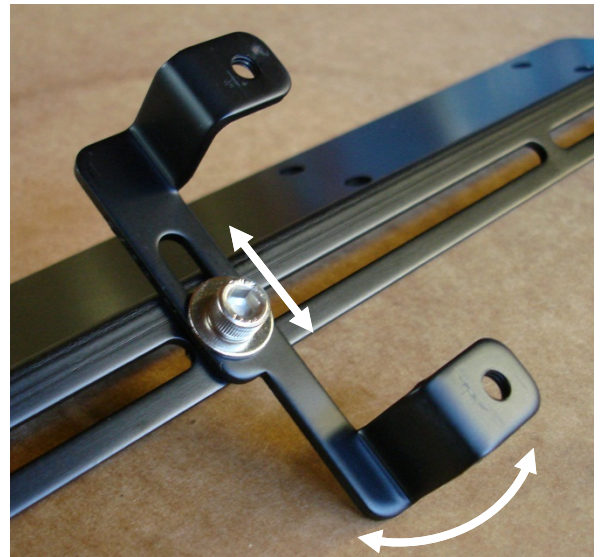
To mount a coil holder to the coil bracket, use Hardware C.

- 1 bolt
- 1 washer
- 1 nut



Insert the bolt through the washer, coil holder, coil bracket, and into nut in that order.

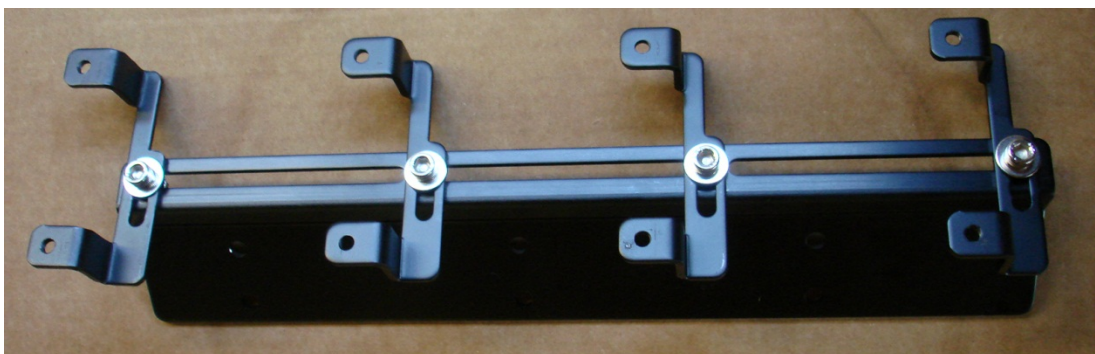
Before tightening, position the coil holders for engine compartment clearance and desired appearance.



Use the 5 mm hex wrench and 10 mm box wrench to tighten the coil holder to the coil bracket.

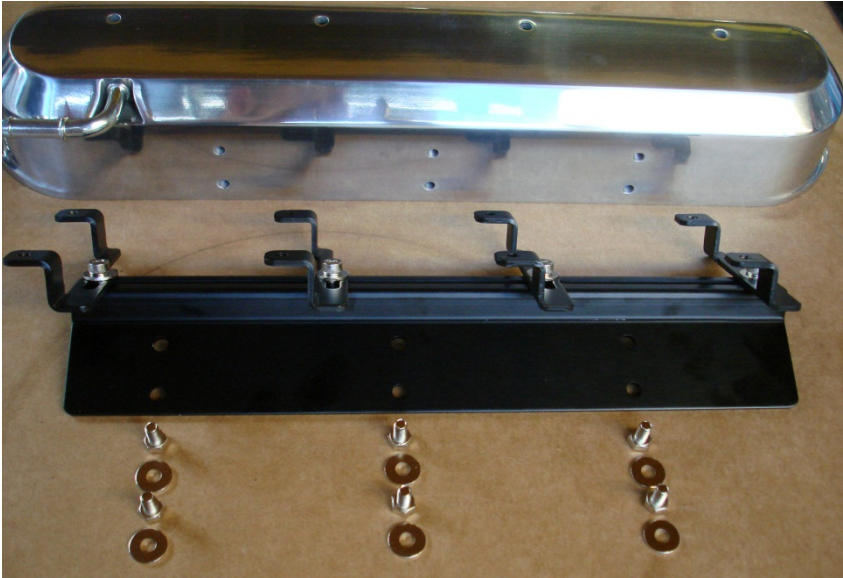
Attach all 4 coil holders to the bracket. When complete, the coil bracket should look like the image below.

**NOTE:** Coil holders can be configured in a variety of ways for clearance and desired appearance reasons.



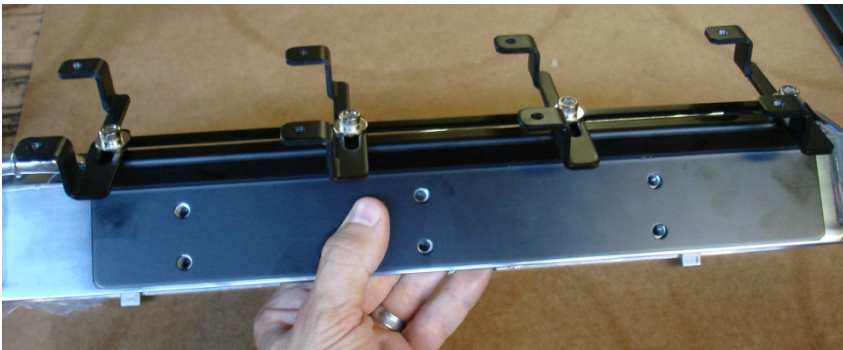


## Step 2: Mounting the coil bracket to the valve cover

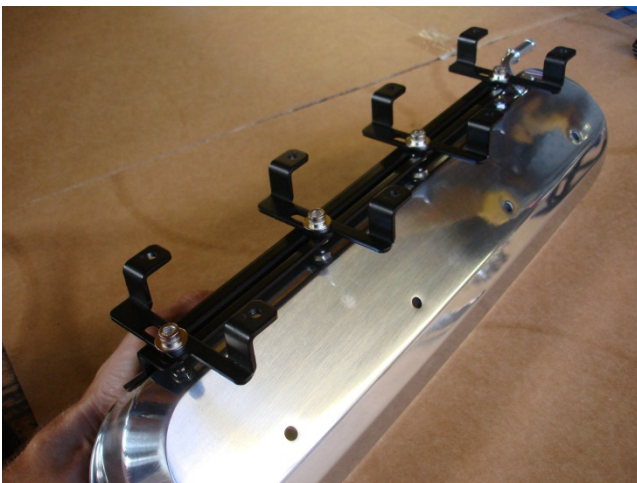


Use Hardware **A** to mount the coil bracket to the valve cover.

Use eight bolts and eight washers to mount each bracket successfully.

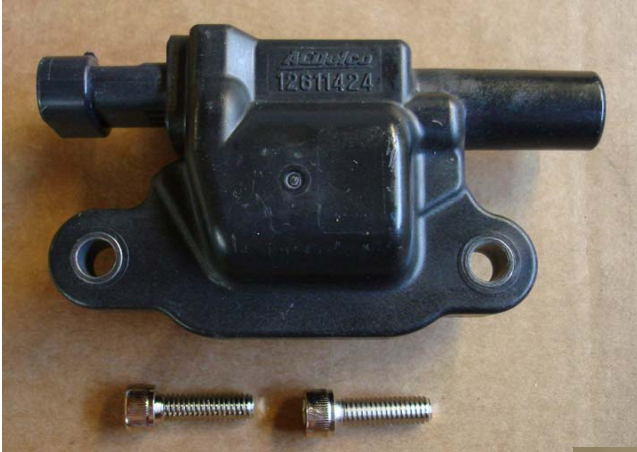


Use the 10 mm box wrench to tighten the bracket to the valve cover.



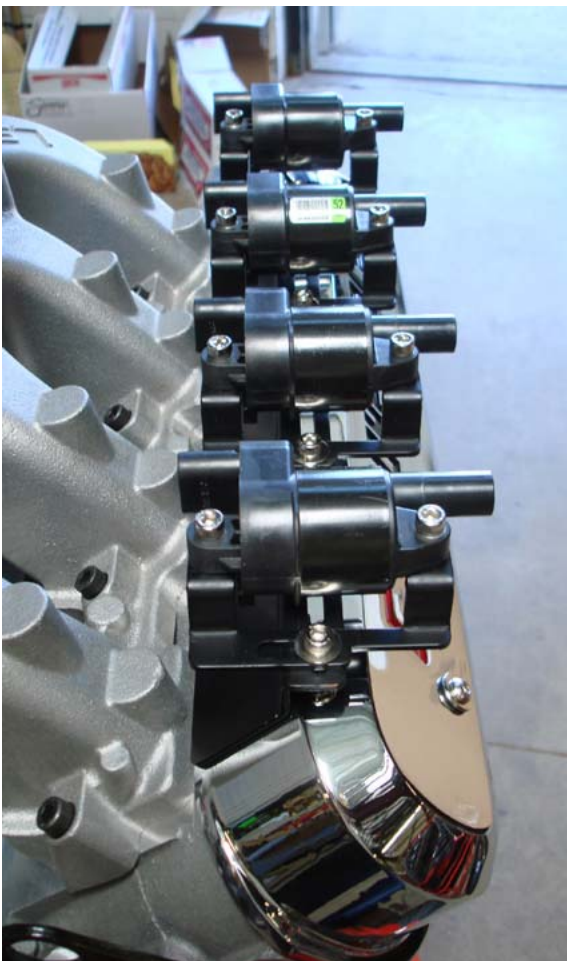
A successfully mounted bracket should look like the image to the left.

### Step 3: Attaching the ignition coils to the coil holders



Use Hardware C, to attach the ignition coils to the coil holders.

Use the 5 mm hex wrench to tighten



The image to the left shows a successfully mounted coil bracket with the coils attached.

For additional tech support related to this genuine PROFORM® product, please call 586-774-2500, Monday-Friday, 9 a.m.-5 p.m. EST, or send an email to [tech@ProformParts.com](mailto:tech@ProformParts.com)