



IMPORTANT: USE A PROPER PULLER & INSTALLER WHEN INSTALLING A HARMONIC BALANCER.

The correct way to install a damper is to coat the crank snout **and** the ID of the hub on the damper with anti-seize compound and press the **damper** into place with a proper installation tool, such as PROFORM part nos. 66514 and 66515. **DO NOT** hammer on the damper to install it, as damage will occur.

Many people are under the false impression that the crankshaft key is supposed to keep a vibration damper in place on the crankshaft snout. This is definitely NOT the case. The key is intended strictly to position the damper correctly during installation, it is the press fit between the damper Inside Diameter (ID), crankshaft Outside Diameter (OD), and a grade 8 bolt properly torqued to factory specifications that prevents the damper from spinning on the crank. Consequently, the ID of a damper should NEVER be honed to provide a slip fit. If a press fit is not maintained, a damper's effectiveness is minimized because it does not maintain firm contact with the crankshaft. Pullers and installers are made expressly for Harmonic Balancer installation & removal.

For more information, please visit www.proformparts.com
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